

# THE PRODUCTION OF POLYHYDROXYALKANOATES USING THE WASTE STREAM OF AN ANAEROBIC DIGESTER

**Elisabeth Linton,**  
**Dr. Sridhar Viamajala, Dr. Ronald C. Sims**



SUSTAINABLE ENERGY RESEARCH CENTER  
UTAH STATE UNIVERSITY

UTAH STATE UNIVERSITY  
Biological and Irrigation Engineering

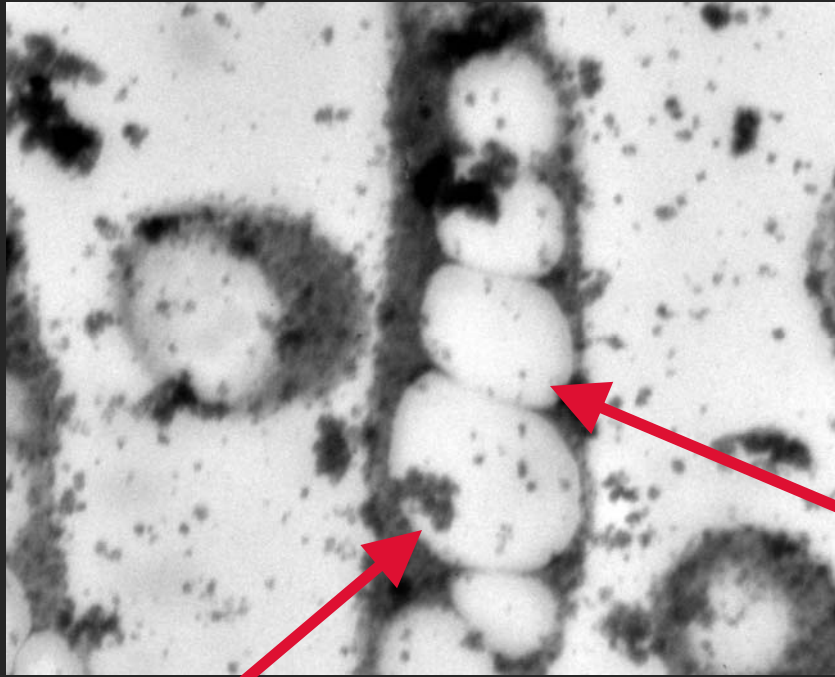
# Introduction

- Conventional Plastics: **35-55%** of municipal solid waste sent to landfills<sup>8</sup>
- Rising Cost of Oil: Record highs - **\$105/barrel**
- Rising Cost of Petrochemical Plastics: \$1.42 to \$1.75/kg



4/11/2008

# Introduction



- Polyhydroxyalkanoates (PHAs) form a class of bioplastics
- Polyhydroxybutyrate (PHB) is most prevalent

# More on PHAs

- Cost: Reported values range from \$2.89/kg to \$16/kg
- Production cost typically decreased through the use of waste streams as carbon and nutrient source
- Carbon = 80% of raw material cost
- Carbon Waste = FREE

# Anaerobic Digestion

- Agricultural waste treatment
- Phosphorus-accumulating organisms (PAOs)
- Need analytical methods for PHA detection



# Analytical Methods

- Gas Chromatography
- High Performance Liquid Chromatography
- Fluorescence
- Nuclear Magnetic Resonance

# Nuclear Magnetic Resonance



- Identify the carbon-hydrogen framework of an organic compound
- 300 MHz  $^1\text{H}$ -NMR



# Benefits of NMR

- Rapid analysis – 5 min.
- No preliminary extraction from samples
- Non-destructive
- Independence from analysis history
- Discrimination between types of PHAs

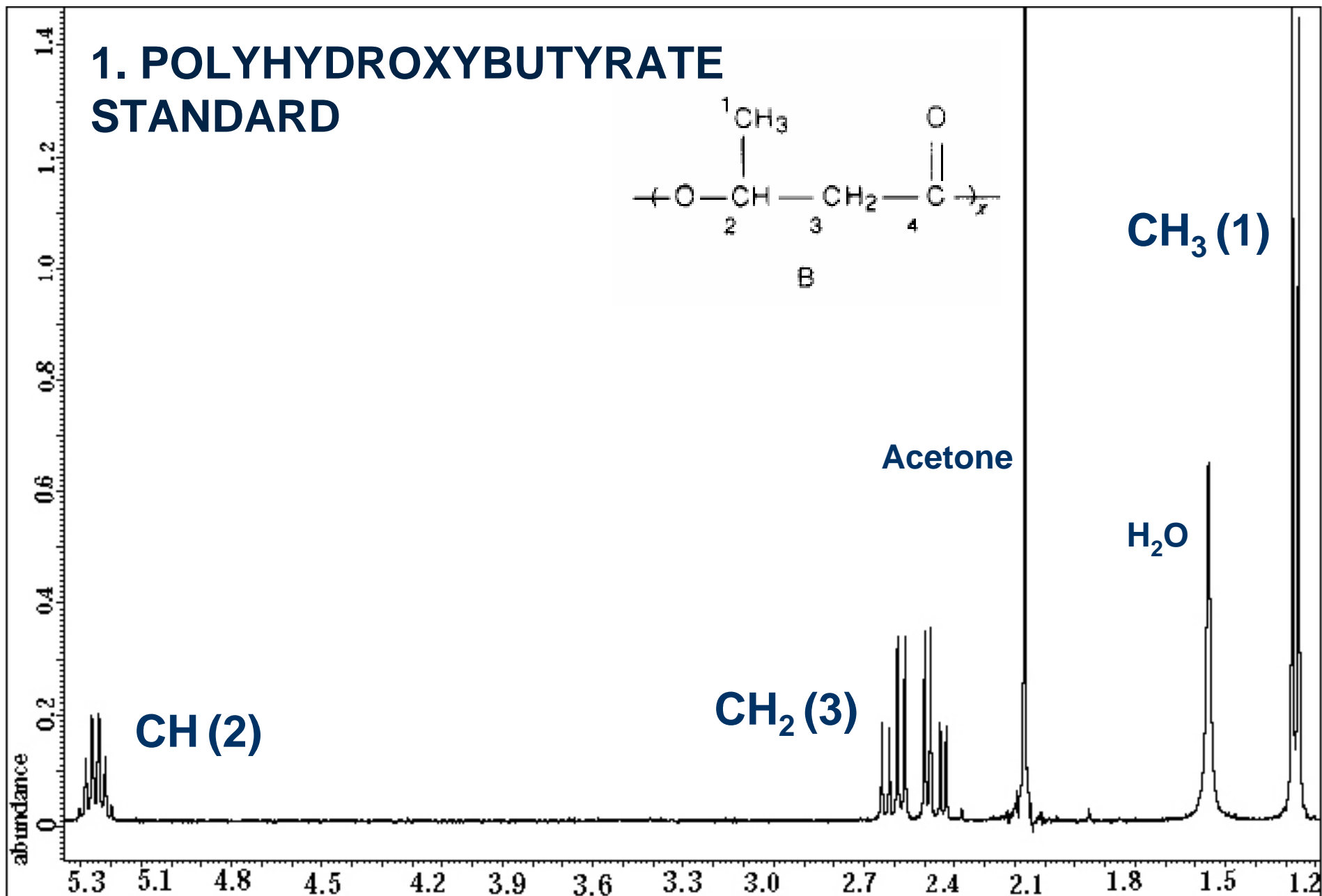
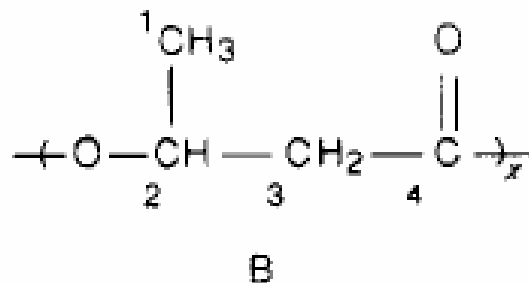




# Development and Validation of NMR for PHA

1. Polyhydroxybutyrate Standards
2. Pure Cultures (*A. vinelandii*)
3. Anaerobic Digester Samples

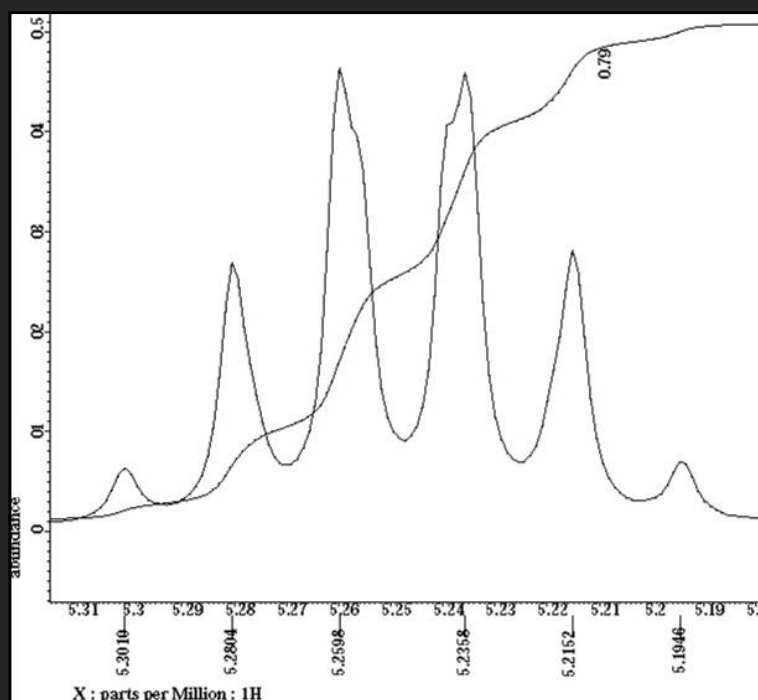
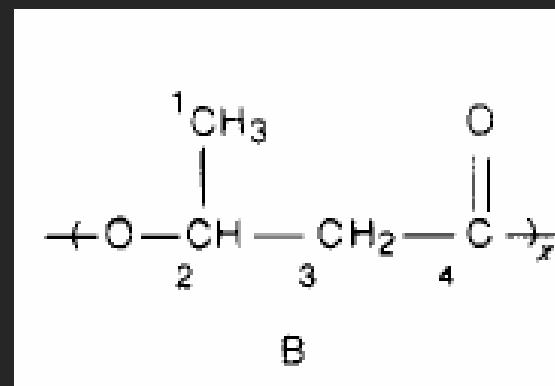
# 1. POLYHYDROXYBUTYRATE STANDARD



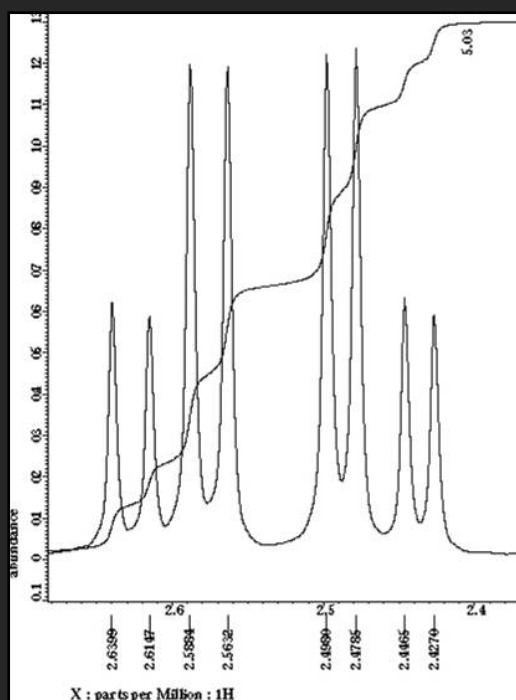
X : parts per Million : <sup>1</sup>H

# PHB Standard

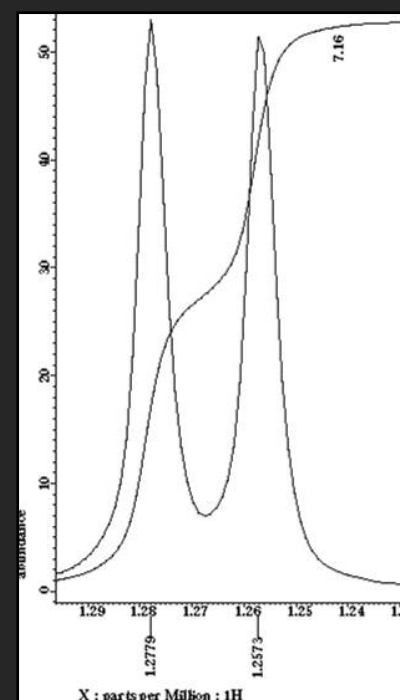
- NMR Peaks Observed



CH (2)

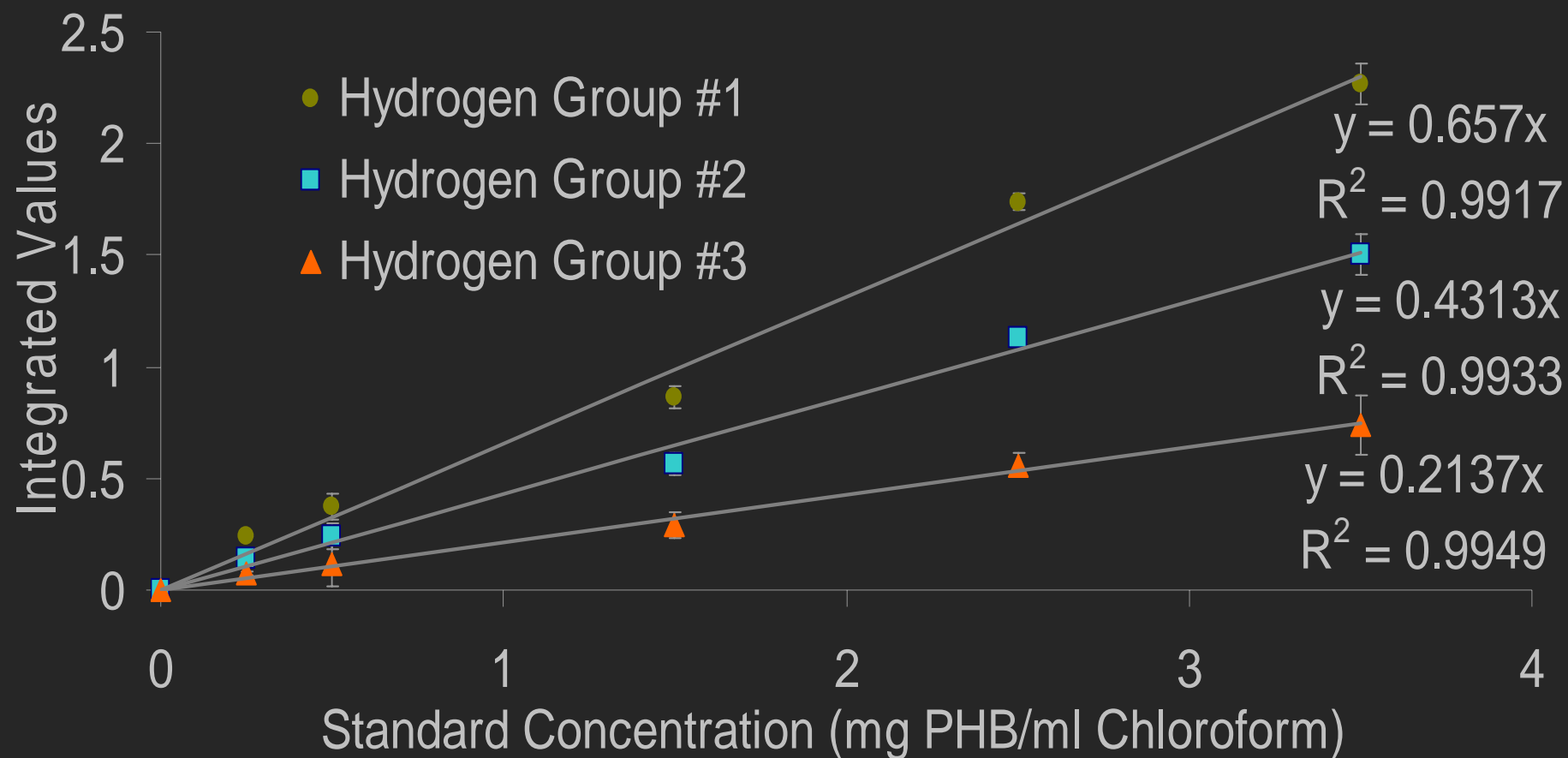


CH<sub>2</sub> (3)



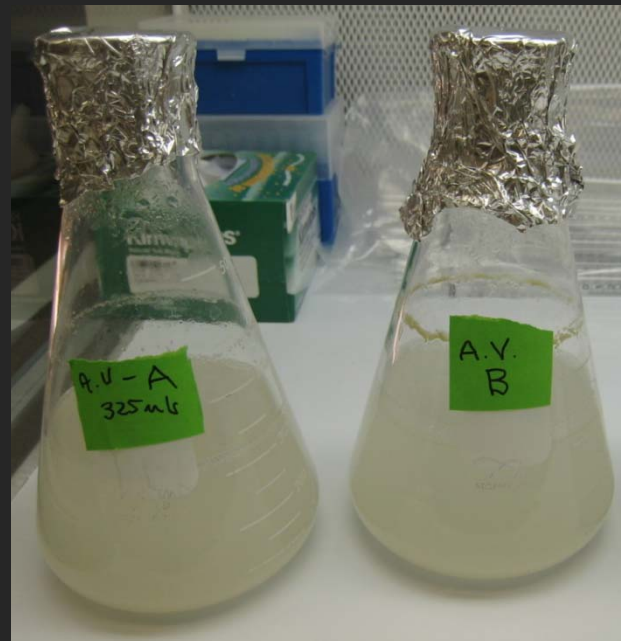
CH<sub>3</sub> (1)

# NMR Calibration Curve



## 2. Pure Culture

- *Azotobacter vinelandii* accumulates PHB aerobically during growth

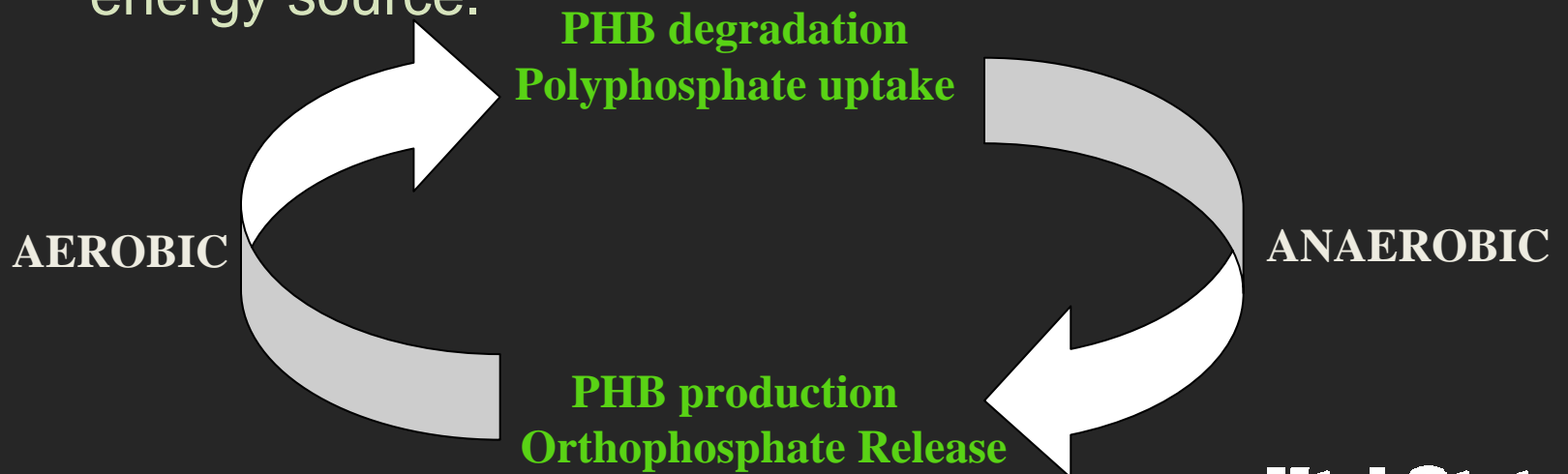


# NMR with *A. vinelandii*

- Product Yield – 3.74 mg PHB/10 mg lyophilized cells  
= 37.4% PHB

# 3. PHA Detection in Digester

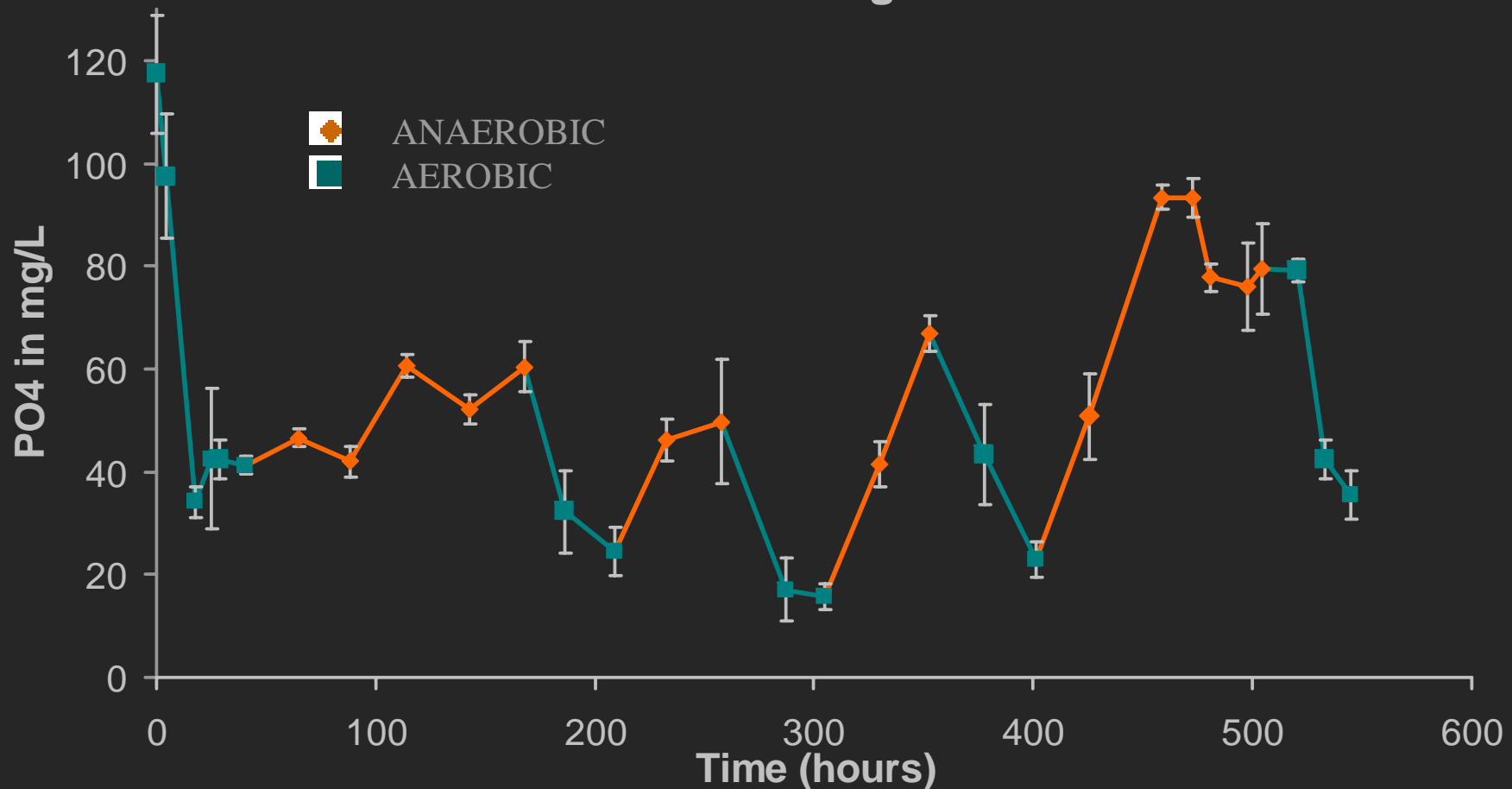
- Phosphorus Accumulating Organisms (PAOs)
  - Anaerobically, accumulate PHAs and release hydrolyzed polyphosphate in the form of orthophosphate.
  - Aerobically, PAOs take up orthophosphate to recover poly-P and utilize the stored PHAs as a carbon and energy source.





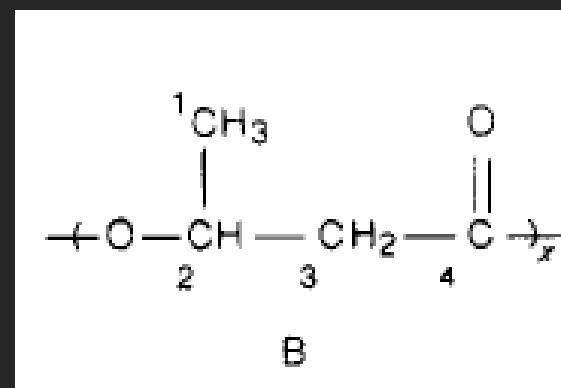
# Enriched PAO Culture

## Anaerobic/Aerobic Cycling: Orthophosphate Levels in Anaerobic Digester

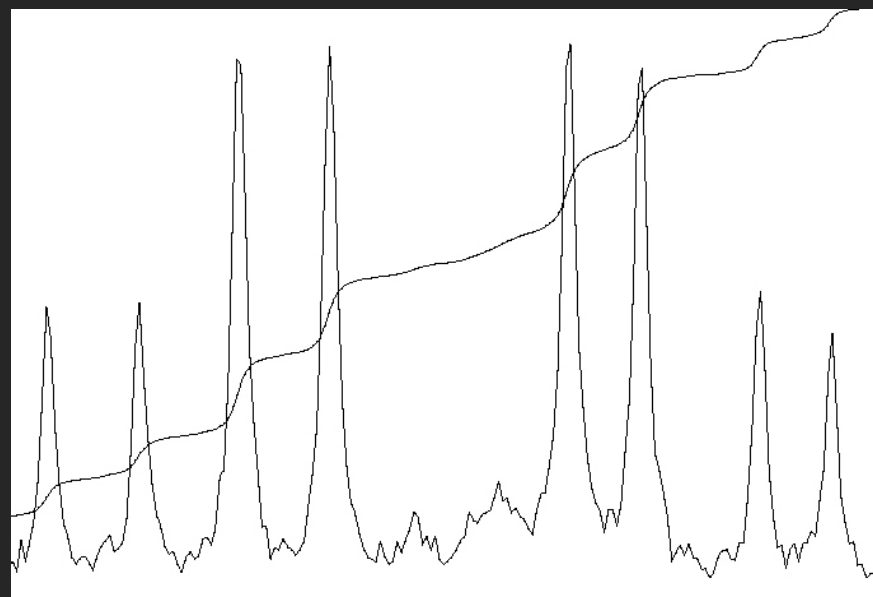


# Digester NMR Results

- PHB Peaks Observed
- Yield: 0.18 mg PHB/ml of digester effluent



CH (2)



CH<sub>2</sub> (3)

4/11/2008

# Conclusions

- Nuclear Magnetic Resonance is a rapid and successful method for detection and quantification of PHAs.
- PHA producers are naturally present in anaerobic digester waste

# Acknowledgements

- Utah Science Technology and Research initiative (USTAR)
- USU Department of Biological Engineering
- USU Sustainable Energy Research Center
- Dr. Brett Barney, USU Dept. of Chemistry
- Dr. Piotr Dobrowolski, USU Dept. of Chemistry
- Associated Students of Utah State University

# References

1. Bruice, P. Y, Organic Chemistry. 4th Edition. Prentice Hall. (2004).
2. Doi Y, Kunioka M, Nakamura Y, Soga K. 1986. Nuclear magnetic resonance studies on poly(B-hydroxybutyrate) and a copolyester of B-hydroxybutyrate and B-hydroxyvalerate isolated from *Alcaligenes eutrophus* H16. *Macromolecules*. 19:2860-2864
3. Holowach LP, Swift GW, Wolk SW, Klawiter L. 1994. Conversion of a waste stream containing methyl-2-hydroxyisobutyric acid to biodegradable polyhydroxyalkanoate polymers. *American Chemical Society*. 575:202-211
4. Kitamura S, Doi Y. 1994. Staining methods of poly(3-hydroxyalkanoic acids) producing bacteria by Nile Blue. *Biotechnology Techniques*. 8(5):345-350
5. Nieman JKC. 2004. Bound Residue Formation in Bioremediated Polycyclic Aromatic Hydrocarbon and Pentachlorophenol Contaminated Soil as an Acceptable Treatment Endpoint. PhD Thesis.
6. Ostle AG, Holt JG. 1982. Nile Blue A as a fluorescent stain for Poly-B-Hydroxybutyrate. *Applied and Environmental Microbiology*. 44(1):238-241
7. Page WJ, Tenove CJ. 1996. Quantitation of poly-beta-hydroxybutyrate by fluorescence of bacteria and granules stained with Nile Blue A. *Biotechnology Techniques*. 10:215-220
8. Van Wegen RJ, Ling Y, Middelberg APJ. 1998. Industrial production of Polyhydroxyalkanoates using *Escherichia coli*; An economic analysis. *Chemical Engineering Research & Design; Transactions of the Institution of Chemical Engineers*. 76(A3):417-426

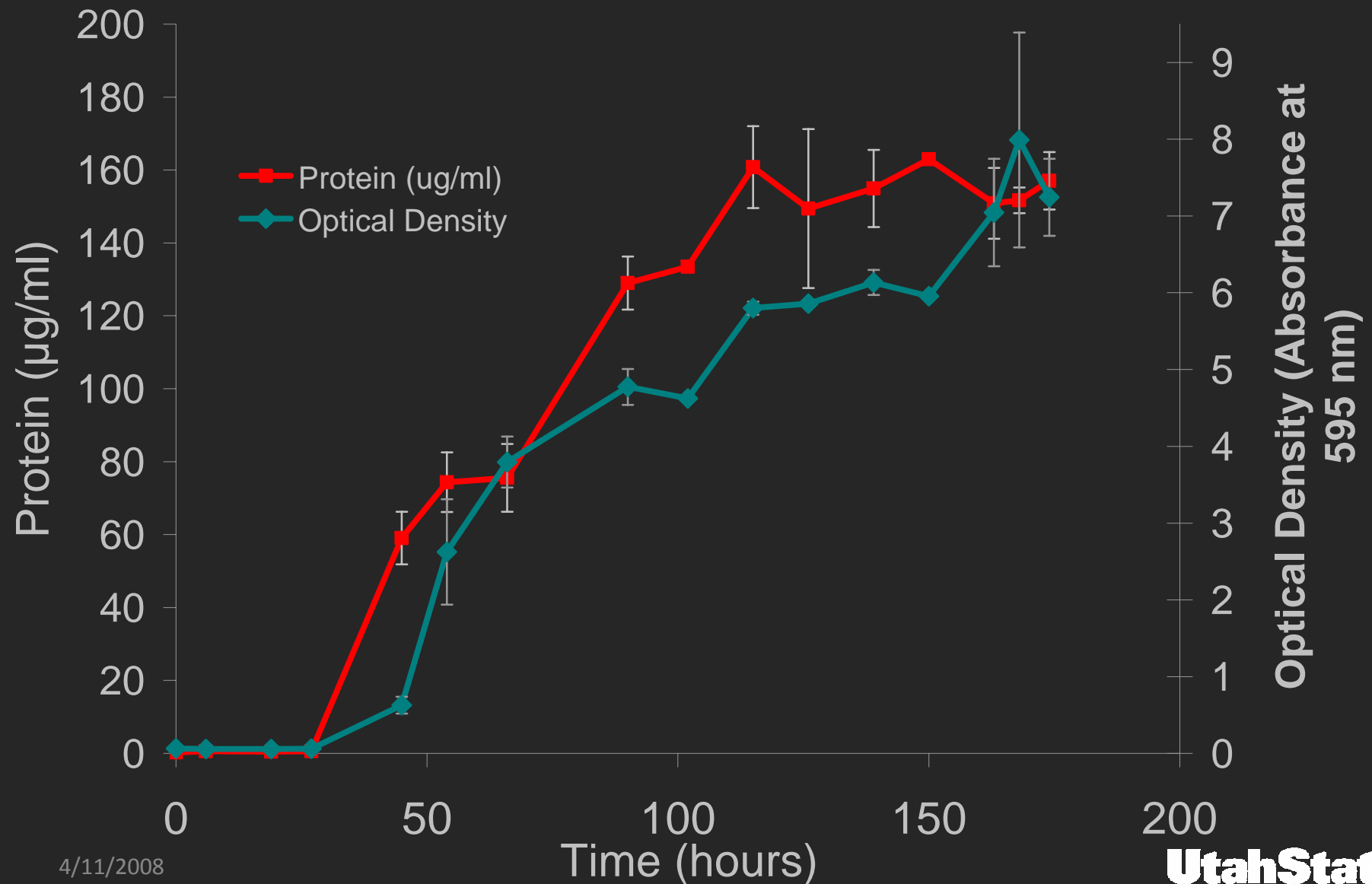
# Questions?

Thank you for listening

4/11/2008

**UtahState**  
UNIVERSITY

# *A. vinelandii*: Protein and Optical Density

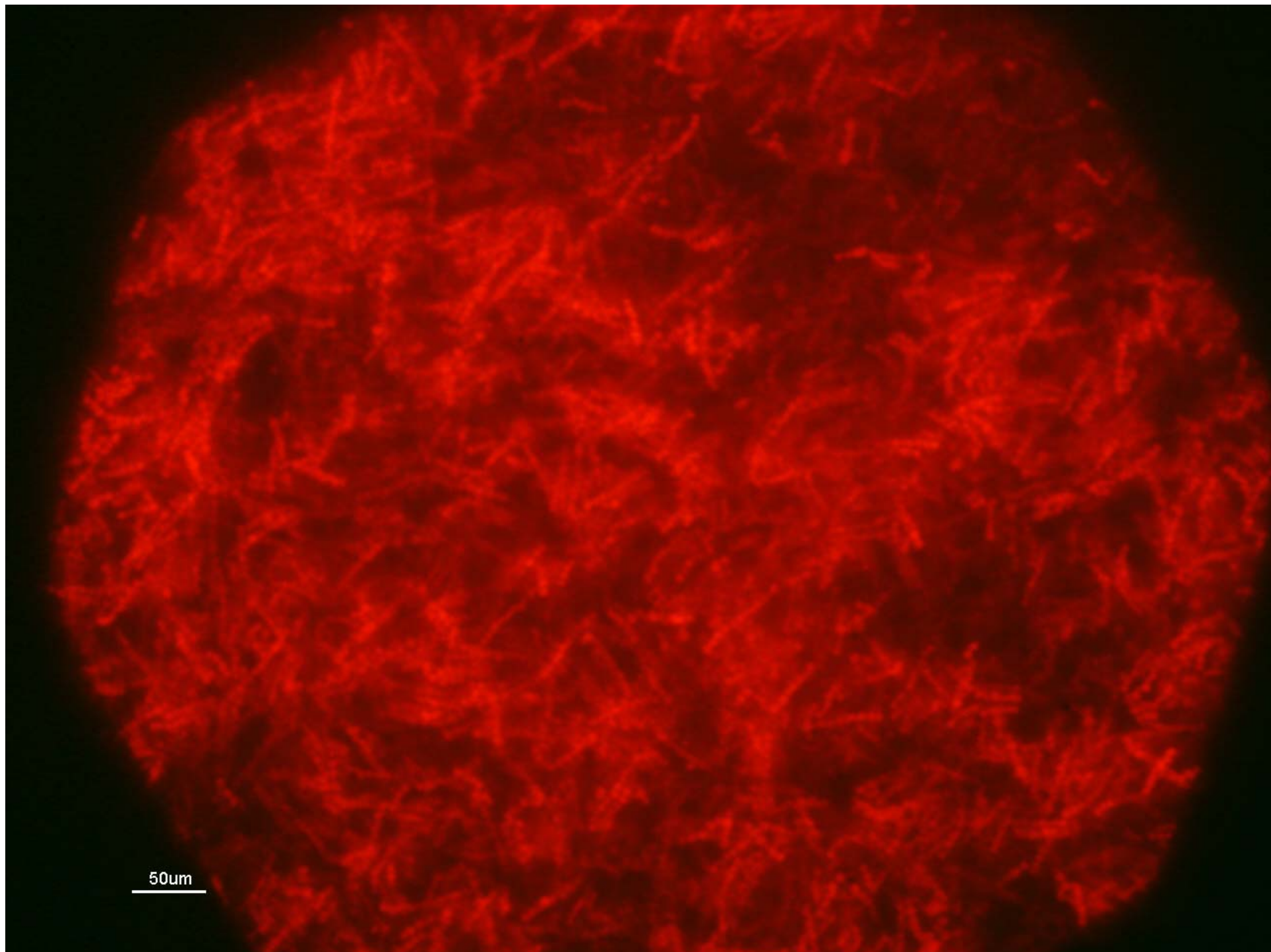


4/11/2008



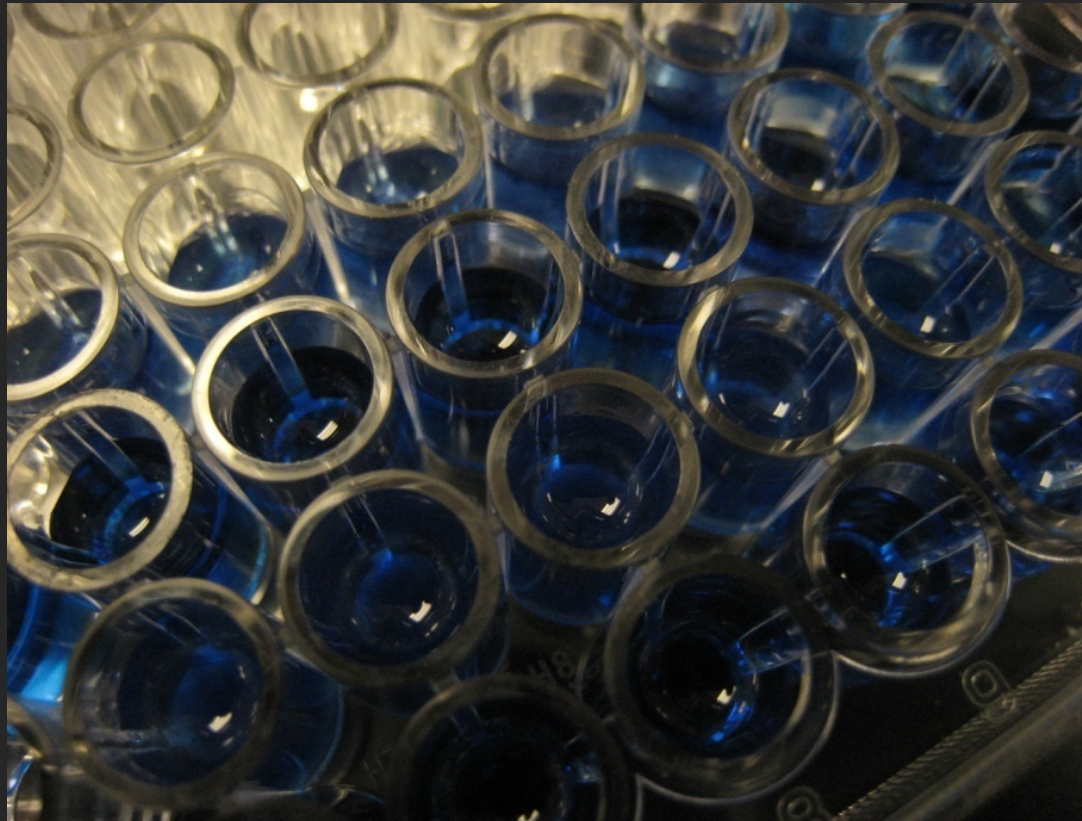
# Fluorescence

- Qualitative and intracellular detection of PHAs
- Staining with fluorescence dye
  - EXCITATION: 490 nm
  - EMISSION: 580 nm



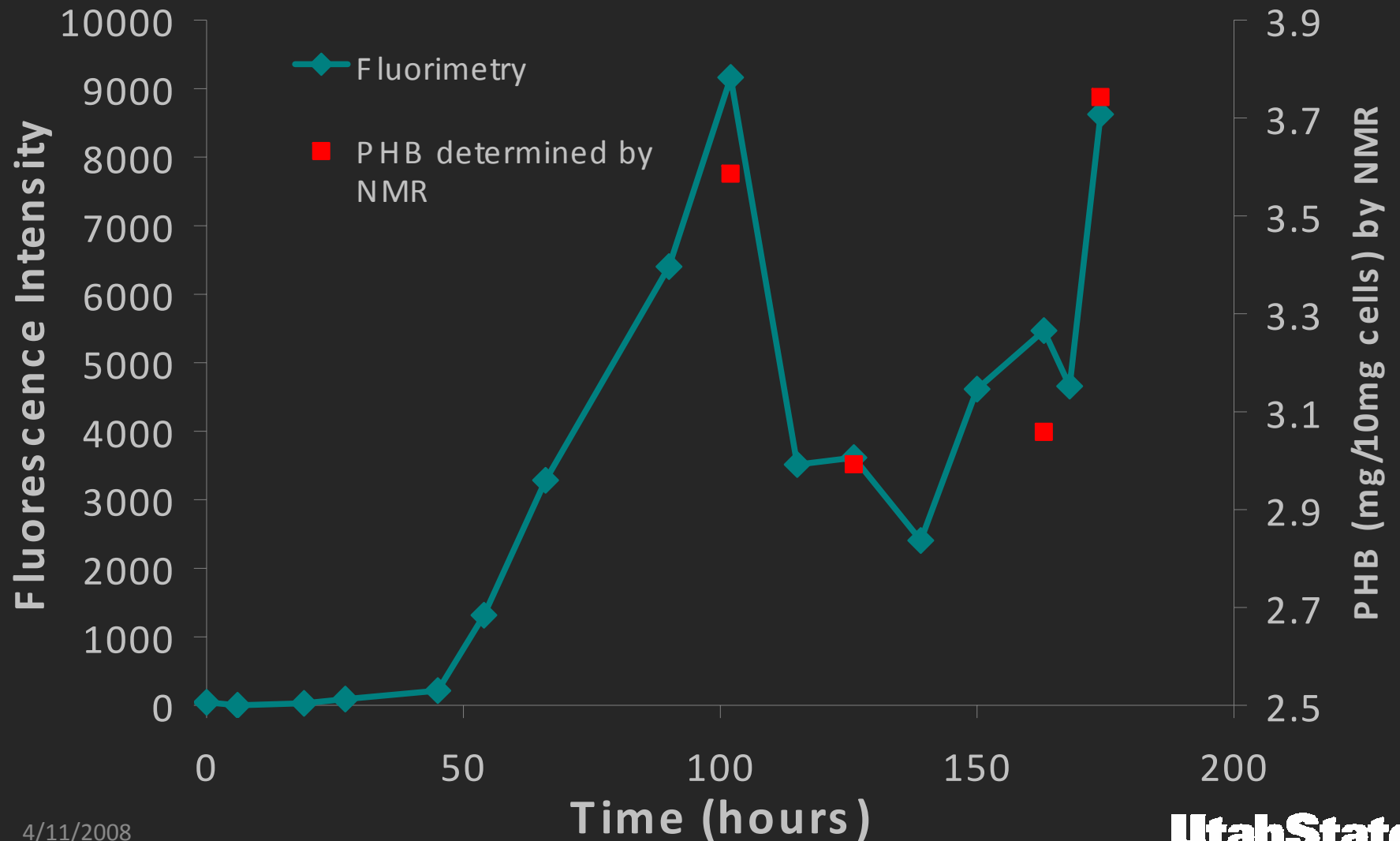
# Fluorimetry

- Plate reader for rapid measurements
- Inter-sample variability



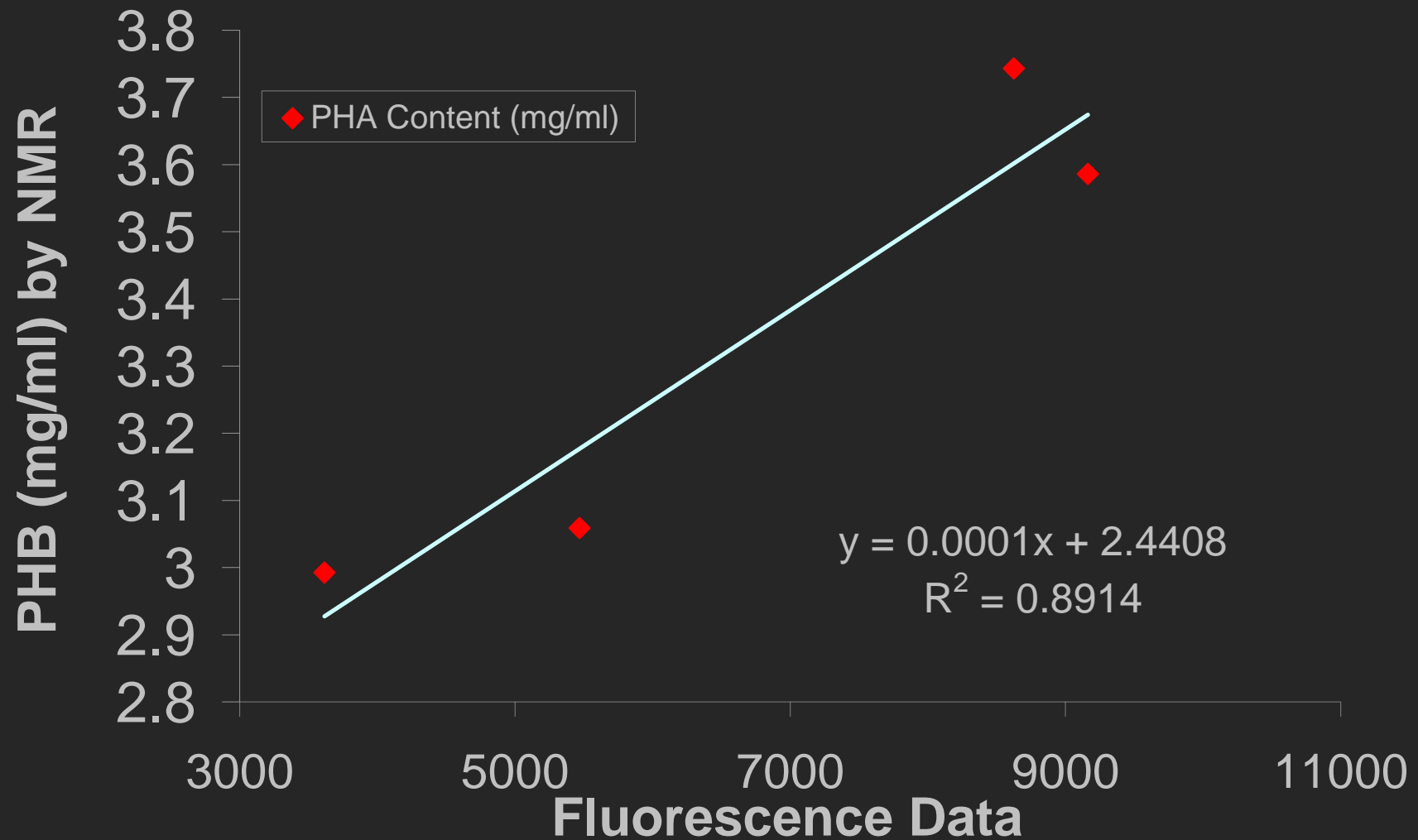
4/11/2008

# NMR and Fluorimetry



4/11/2008

# NMR vs. Fluorescence



# Fluorimetry with Digester Effluent

